

Port of Anping Environmental Report

This environmental report presents Anping Port's achievements in environmental protection from 2019 to 2020 as well as the environmental policy, commitments and action plans of the Anping Port Branch Office, Port of Kaohsiung, Taiwan International Ports Corporation, Ltd.

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Environmental Policy



"Leverage innovation effectively to connect and communicate with global trade flows. Mature into a world-class port management group" is the vision of Taiwan International Ports Corporation(TIPC). TIPC manages and operates commercial ports in Taiwan and is engaged in maritime transport related services, free trade zones, and the development of relevant tourism and recreational projects.

While TIPC pursues business growth, we are well-aware of the importance of our social responsibility, which is to ensure both environmental and economic sustainability. With the goal to establish green and sustainable ports, we will proactively identify environmental risks that may be associated with our activities and manage the risks accordingly to minimize the environmental impacts.

We commit to:

- 1. Implement and follow through with the Green Port Policy to establish extraordinary world-class ports.
- 2. Comply with applicable environmental regulations to fulfill corporate environmental responsibility.
- 3. Execute pollution prevention, monitoring, and control mechanism to enhance environmental quality in and around port areas.
- 4. Reinforce environmental education to cultivate environmental awareness among employees.
- 5. Strengthen the communication with local communities, and pursue sustainable development for both the ports and the cities where we are operating.

<u>Hsien-Yi Lee</u> Hsien-Yi Lee

Chairman of TIPC Date: 2020/03/26

Taiwan International Ports Corporation **Environmental Policy**

Shao-Liang Chen

President of TIPC Date: 2020/03/26

Environmental Report 2021

Environmental Objectives



Environmental Policy

Ports are the core of international trades and essential for Taiwan's economic development. The Port of Kaohsiung recognizes the importance of ensuring sustainable development while keeping the balance between port prosperity and local ecology. In order to sustain the beauty and prosperity of the bay area, Port of Kaohsiung thereby established the following environmental policy to ensure consistent environmental performance.

- Fully apply the environmental management system; promote sustainable development of the green port
- Follow environmental laws and regulations; endeavor to fulfill corporate social responsibility initiatives
- Provide appropriate environmental education and training; enhance the environmental awareness and skills of our employees
- Continue environmental monitoring and pollution control; reduce energy consumption, carbon emissions, and environmental load
- Disclose environmental information regularly; establish a bridge of communication between the inner and outer port
- Promote community participation ; co-create a friendly port-city environment



PORT OF KAOHSIUNG, TAIWAN INTERATIONAL PORTS CORPORATION



臺灣港務股份有限公司 高雄港務分公司

• Improve Air Quality

Conduct regular air monitoring, environmental inspection to trace sources of pollutions

• Prevent Dust in the Port Area

Manage fugitive dust gradually using airtight facilities and spraying water in the port area Reduce Port Generated Waste

Promote garbage reduction in port areas appropriate disposal of waste and implement the recycling and reuse of resources

• Monitor Port Marine Ecology

Conduct marine biological monitoring and analysis to understand the changes and impacts of development activities on the habitat of marine organisms.

• Improve Port Water Quality

Plan a waste water interception and runoff treatment system for the port area and monitor the long term water quality of the port area

Abate Ship Emissions

Conduct vessel speed reduction plan, promote a shore power system, use low sulfur fuel and reduce exhaust emissions from ships

• Improve Port Water Area Development Expend more waterfront space in Port areas, provide a friendly environment for public to enjoy, and keep monitoring port water environment

 Appropriate Disposal of Dredged sediment Cooperate with construction to handle sediment dredging in the port area, effectively use dredged sediment as materials for land filling

• Improve the Management of Vessel Sewage Discharge Implement the management of collection, and effectively control the quantity and flow of waste oil and sewage

Reduce Cargo Spillage

Strengthen the supervision of loading and unloading operations at docking areas, conduct autonomous management, cover cargo well and reduce spillage



— Environmental Objectives —

Message from Port of Kaohsiung, TIPC The gradually growing awareness at major ports around the globe that port development and environmental protection are inseparable has created a trend of port development that focuses on environmental sustainability. Advanced countries have focused on combining the concepts of green operations and sustainability with port management. With port development aims of achieving low pollution, low energy consumption, environmental restoration, and combined benefits for the surrounding communities while sustaining economic benefits, focuses have been placed on designing suitable port plans, production operations, and protective measures of the surrounding environment.

As one of Taiwan's seven major international ports, Anping port understands that as a port administrator management, it should take the responsibility of maintaining and improving the port environment. In recent years, Anping port has devoted itself to the maintenance of green belt area, striving to create green beautification of port space, and committed to integrating environmental protection into the sustainable operation of the port.

In addition to actively promoting the development of major trade and commercial port tourism industries and pursuing port economic benefits, the port administration also considers the issues of port environmental planning, pollution prevention and control, friendly community relations and other issues as part of sustainable operation, and strives to reduce the possible environmental burden of port operation. Through the process of applying for the eco-port certification again, the goal of friendly green port is fully achieved. In line with international standards and in-depth exchanges, it adopts benchmark learning strategies to achieve the goal of co-existing interests of ecological environment, port development and port operation.

Kuoming Chang

President of Port of Kaohsiung Taiwan International Ports Corporation, Ltd





Port of Anping

Environmental Report 2021



Port of Anpina

2.1 Port Location and Port Area

The Port of Anping is located on the southwest coast of Taiwan (22°59 north latitude and 120°09' East longitude) The total area of the port district is about 18.04 square kilometers. Its land area is 2.39 square kilometers, interior water area is 2.67 square kilometers and the water area outside the port is 12.98 square kilometers. The port is 180 meters wide, its main channel depth is 12 meters, and the mean tidal range is 0.57 meters.

Anping Port is located in silting in of the port Tainan on the southwest and led to its decline. coast of Taiwan between In 1997, the Ministry the Erren and Yanshui Rivers, of about 40kilometers north and Communications of the Port of Kaohsiung designated Anping Port and 140 kilometers south of as an auxiliary port to Taichung Port. During the the Port of Kaohsiung in Qing dynasty, Anping Port an effort to promote local was the gateway to Tainan economic development. Prefecture, then Taiwan's Anping Port functions as an main urban center, and as international commercial such was the largest port in port, and international Taiwan at the time. However, merchant ships can operate longshore drift resulted in the here.

Transportation

The Port of Anpino

2.2 Legal Status and Port Operators

o promote modernized commercial Corporation, TIPC) to reduce legal and port management system reforms, The institutional restrictions on commercial port Taiwan International Ports Corporation, operations, enhance the ability of ports to Ltd. Establishment Act was promulgated respond to market changes, and increase their on November 9, 2011, Taiwan amended the competitiveness. After the transformation, Commercial Port Law on December 28, 2011. management of the Port of Kaohsiung is now It was then decided in March 2012 that the the responsibility of the Kaohsiung Branch of government should be separated from the TIPC. The Southern Taiwan Service Center of enterprise for management of the ports. Maritime and Port Bureau (MPB), Ministry of Public entities that used to manage the ports, Transportation and Communications (MOTC) including: Kaohsiung Harbor Bureau, Taichung will be in charge of navigation and management Harbor Bureau, Keelung Harbor Bureau and of issues related to public authority. Hualien Harbor Bureau, are integrated into a corporation(Taiwan International Ports



MASTER PLAN OF PORT OF ANPING

2.3 Commercial Activities

A nping Port offers 17 docks, 2 of which are designated as chemical product dockage for Chi Mei Corporation (CMC). The total length of the docks is 3,196 meters. Their types include breakbulk and sundry goods docks, passenger and goods docks, chemical products, bulk cargo docks, and port service docks.

Commercial Activities			
Aggregates (sand, gravel)	Marinas / Leisure		
Chemical industry	General manufacturing		
Storage and packaging	Refrigerated cargo		
Cruise industry			
Cargo Handling			
Dry bulk	Liquid bulk (non-oil)		
Green energy machine	Perishable goods		
Ro-Ro	General cargo		

Source: Anping Port Branch Office

2.4 Main Cargoes

The main inbound cargos to Anping Port in 2019was chemical or related industrial products (74.29%). Outbound cargos were mainly chemical or related industrial products (89.12%). In 2020 was chemical or related industrial products (65.16%). Outbound cargos were mainly chemical or related industrial products(83.44%).

2.5 Port Business

Service Category		2019	2020	Difference between 2019 and 2020	
				Amount	%
Incoming and	Vessels	1,011	1,223	212	20.97%
	Gross ton	7,331,858	10,353,323	3,021,465	41.21%
	Dry bulk and groceries (Revenue ton)	196,293	653,799	457,506	233.07%
Volume of Cargo Handled	Pipeline cargo (Reve- nue ton)	1,327,417	1,304,778	-22,639	-1.71%
	Total (Revenue ton)	1,523,710	1,958,577	434,867	28.54%
Volume of Im-	Imports (ton)	783,873	744,092	-39,781	-5.07%
	Exports (ton)	175,294	121,065	-54,229	-30.94%
ports & Exports	Domestic(ton)	560,947	714,161	153,214	27.31%
	Total(ton)	1,520,114	1,579,318	59,204	3.89%
	Domestic line (number)	0	9,175	9,175	-
Incoming and Outgoing Pas- senger	International line (number)	641	0	-641	-
	Total(number)	641	9,175	8,534	-

Source: Annual Statistical Report, TIPC, 2019–2020





3.1 Organizational Structure

nvironmental management of the Anping Port District is enforced by the Anping Port Branch Office, Port of Kaohsiung, Taiwan International Ports Corporation in accordance with the allocation of responsibilities stipulated in the Commercial Port Law and the Marine Pollution Control Act. The Anping Port Branch Office is in charge of environmental issues in port operations and management. The Anping Maritime and Port Section of the South Maritime Affairs Center handles environmental issues involving public rights. The Tainan City Government's Environmental Protection Bureau is in charge of environmental issues covered in the Marine Pollution Control Act. The Harbor Management Section of the Anping Port Branch Office handles that organization's environmental management duties. The Harbor Management Section's duties are port district security management and disaster incident related duties, port district pollution prevention, environmental regulations, environmental impact assessment, environmental monitoring, oil pollution and toxic disaster emergency incident response, environmental education, port ecological conservation, plant conservation, and recycling. There are three personnel in charge of environmental protection.

Port Of Anping

Management

-Anping Port Branch Office -South Maritime affairs center-Anping MPD

Supervise

-Anping Port Branch Office -South Maritime affairs center-Anping MPD -Environment Protection Administration -Environment Protection Bureau of Tainan City, Goverment

Perform Interdiction.Collection of evidence or Enforcement Referral

Anping Port Branch Office South Maritime affairs center-Anping MPD Offshore Flotilla 4 -Coast Guard 11st Brigade Anping Port Company oof Kaohsiung Harbor Police Dept -Environment Protection Bureau of Tainan City, Governmen

Sanction

-South Maritime affairs center-Anping MPD -Anping Port Company Of Kaohsiung Harbor **Police Dept** -Environment Protection Administration -Environment Protection Bureau of Tainan City, Government

Organizations involved in coping with the environmental issues in the port area of the Port of Anping



3.2.1 Environmental regulations

▲ ccording to the environmental regulations International Convention for the Control Athat the Anping Port Branch office and Management of Ships' Ballast Water and complies with, sources of pollution can be Sediments, International Convention on the divided into pollution from ships at sea and Control of Harmful Anti-fouling Systems on discharge of pollutants during operation at Ships etc. as shown in Table. In addition to port. The former is regulated by international the international environmental specifications conventions and norms, whereas the latter and conventions, The Anping Port Branch is mostly governed by domestic regulations. Office collaborates with local authorities Anping Port Branch Office follows relevant to manage the environment in the Port in international specifications, such as compliance with relevant environmental laws International Convention for the Prevention and regulations in Taiwan. of Pollution From Ships (MARPOL73/78),

Conventions	Objective	Corresponding to the domestic legislation
International Conven- tion for the Prevention of Pollution From Ships(MAR- POL73/78)	Prevent pollution from ships	The Law Of Ships(article 101) The Commercial Port Law(article 75) No. 10150137211, 10150138211, 10150138451, 10250048611, and 10798000011 Administrative Law of the Ministry of Transpor- tation and Communications
London Dumping Conven- tion	Regulate marine dumping	Marine Pollution Control Act(article 20, 25) Regulations Governing Permission and Management of Ma- rine Disposal
International Convention on the Control of Harmful Anti-fouling Systems on Ships	Terminate the use of toxic hull paint	Prohibition of the use of tributyltin oxide in manufacturing marine antifouling paint, specified in the "List of Prohibited Toxic Chemical Substances" of the Toxic Chemical Substances Control Act
International Convention for the Control and Man- agement of Ships' Ballast Water and Sediments	Prevent the invasion of alien species along with ballast water, and protect marine ecology and biodiversity	Regulations on Equipment of Ships (article 174, 215, 216) International Convention for the Control and Management of Ships' Ballast Water and Sediments, 2004" issued by the Ministry of Transportation and Communications "Prohibition of Ballast Water Exchange in the Territorial Waters of R.O.C. and Related Pollution Control Measures" announced by the Environmental Protection Administration

Organizations involved in coping with the environmental issues in the port area of the Port of Anping

Comparison to the desired	Laws Title		Central Competent	Local Law Enforcement	
Competent Authorities			Authorities	Agencies	
	The Commercial Port Law	2011/12/28			
Sectors in the Ministry of	The Law Of Ships	2010/12/08	Ministry of	South Maritime affairs	
transportation and communications	Act for the Establishment and Management of Free trade zones	2012/12/28	Transportation and Communications	center-Anping MPD	
Sectors in the Ministry of the Interior	Fire Services Act	2017/01/18	Ministry of the Interior	Fire Bureau, Tainan City Government	
Sectors related to agricultural	Wildlife Conservation Act	2013/01/23	Council of Agriculture	Agriculture Bureau, Tainan City Government	
	Marine Pollution Control Act	2014/06/04			
	Basic Environment Act	2002/12/11			
	Air Pollution Control Act	2018/08/01			
	Water Pollution Control Act	2018/06/13			
	Waste Disposal Act	2017/06/14		Environment Protection Bureau of Tainan City	
	Environmental Impact Assessment Act	2003/01/08			
	Environmental Education Act	2017/11/29			
	Noise Control Act	2021/01/20			
	Indoor Air Quality Act	2011/11/23			
	Toxic-Chemical Substances Control Act	2019/01/16			
to environmental protection	Soil and Groundwater Pollution Remediation Act	2010/02/03	Protection Administration	,Government	
	Environmental Agent Control Act	2016/12/07			
	Greenhouse Gas Reduction and Management Act	2015/07/01			
	Tainan City Self-Government Ordinance for Environmental Cleaning	2018/08/14			
	Tainan City Self-Government Ordinance for a Low-Carbon City	2020/03/17			
	Public Nuisance Dispute Mediation Act	2009/06/17		Public Nuisance Disputes Mediation Committee, Tainan City Government	
Intersectoral	Disaster Prevention and Protection Act	2019/05/22	Ministry of the Interior	Tainan City Government	
	Figure of Organization chart of Anoing Port				







Anping Port

Environmental Issues



4.1 Analysis of major environmental issues

To fully understand the opinion of each community. The information obtained was Certification, the Port of Anping distributed stakeholder held. The data are plotted on the internal questionnaires as an opinion poll table to the right. among relevant stakeholders, including employees, the government, clients, and the

stakeholder and adapt to the new EcoPort used to evaluate the level of concern each



Port development

ce of related recreational facilities area and s in the port area

rt area inspections, cargo spillage ise drills, and joint audits of vessels

Figure of Organization chart of Anping Port

Related parties

of related parties, Anping Port conducts used as the basis for follow-up investigations opinion surveys of related parties, such as on the degree of concern of related parties. employees, the government, customers, and

n order to truly understand the opinions communities, through questionnaires, which is

Internal questionnaire

External questionnaire

Air quality
Dust
Garbage/port waste
Shipping waste
Industrial emissions to air
Dangerous goods
Energy consumption
Noise
Port Development(Water Area)
Habitat/ecosystem loss (water are

Air quality Dust Industrial emissions to air **River pollution** Industrial discharge to water Ship discharge sewage Odor Garbage/port waste Habitat/ecosystem loss (water area) Shipping waste

Colleague of Anping Port **Operations Office** a)

Government Residents **Port Operator** **N**concerned by related parties, Anping ecologically sustainable green port. Port has included the focus of environmental improvement in the port area, and continues

lssues	
Dust	• Strengthen the inspe the industry to adop the operation, and st sites to avoid dust.
Garbage/ Port waste	 Daily cleaning boats port area, and a tota be removed from 20^o Regularly remove ga tidy.
Ship exhaust emissions	 Add shore power sys Implement ship dece 72.8% The ship deceleration
Water quality	 Continue to carry ou Strengthen the inspe Cooperate with the T marine pollution prevupper reaches of the sewage to improve t

egarding the issues and suggestions to improve the port area to maintain an

Situation in Anping Port

ction of cargo handling operation sites, and urge t dust prevention measures, install dust nets during rengthen watering and cleaning in the operation

are sent to clean up water surface garbage in the of about 290.66 metric tons of floating garbage will 19 to 2020.

rbage and waste to keep the port area clean and

tem and use low-sulfur fuel. leration policy, the achievement rate in 2019 was

achievement rate in 2020 is 64.5%.

environmental monitoring in the port area. ction and cleanliness of the waters in the port area. Tainan City Government to promote the river and vention team to improve the water quality of the river, add sewage sewers, and properly treat urban he water quality of the port area.

4.2 Air Quality

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The main cause of air pollution in Anping Port comes from the exhaust gas from nitrogen oxides (NOx), sulfur dioxide (SO₂) and the burning oil of ships in the port area, the fine particles. Suspended particles (PM2.5), exhaust emissions from the vehicles of the etc. port industry, and the loading and unloading

	Index presentation (qualified rate %)			
Air quality	PM ₁₀	PM _{2.5}	SO ₂	NO ₂
Performance	Daily average	Daily average	Daily average	Daily average (>0.1
	(>125µg/m³)	(>35µg/m³)	(>0.75ppm)	ppm)
Standards	100%	100%	100%	100%
2019	100%	94%	100%	100%
2020	100%	88%	100%	100%



Results



Environmental Report 2021

04 State of the Environment

Automatic Gate Sentry Post Control System

Port comes from the exhaust gas from the database for verification. Furthermore, the burning oil of ships in the port area, the digital billboards, traffic lights, and other exhaust emissions from the vehicles of the hardware equipment are installed to facilitate port industry, and the loading and unloading the control of incoming and outgoing persons, equipment. The main air pollutants include vehicles, and containers. Vehicles passed nitrogen oxides (NOx), sulfur dioxide (SO₂) and through the gates 195,787 times in 2019 and fine particles. Suspended particles (PM2.5), 326,503 times in 2020. it is estimated that the etc. In terms of vehicle control, Anping Port carbon emissions will be reduced by about Industrial District and the Ssu Kun Shen 0.152 kg per vehicle. The carbon reduction in Checkpoint have a total of eight entry and exit 2019 will be about 29.76 metric tons in 2020. lanes, four of which are automatic gates. The Annual carbon reduction is about 49.63 metric OCR and RFID of the system automatically and tons.

The main cause of air pollution in Anping rapidly identify and compare information with

Year	Total number of vehicles	Reduced fuel consumption	Reduced carbon emissions (kg)	Carbon reduction (metric tons)
2019	195787	0/ / c // chiele	0.150Kr (Vehicle	29.759624
2020	326503	24.og/ venicle	U.ISZKG/ VENICIE	49.628456

Note.1 : The fuel consumption data comes from The Automotive Research & Testing Center (ARTC)

Note 2: Based on the data of the Environmental Protection Agency "Eco Taiwan Clean Homes Gucuobian Green Living Network"



In February 2021, two control points in Anping Port cooperated with the Tainan Municipal Environmental Protection Bureau to set up vehicle identification equipment to facilitate subsequent control of mobile pollution sources

Mobile Pollution Source Control



and mobile transportation in Anping Port is another major source of air pollution. The Anping Port Operations Office and the Environmental Protection Bureau of Tainan City Government have cooperated to promote air quality purification promotion and inspection. Since January 1, 2016, Anping Port has officially become " The "clean air quality zone" also requires the independent management of chemical tank trucks outsourced by Chi Mei Industrial in the port area and the transportation vehicles of Wanging Cement Company. Diesel vehicles entering the clean zone shall obtain the self-management mark for smoke emission approved by the Environmental Protection Agency. The standards are stricter than the regulations and standards of the vehicle when it leaves the factory. After a long period of publicity and inspection operations, the vehicle was stopped 106 times in 2019, with 0 penalties, and the pass rate was 100%. In 2020, there were 118 interceptions and 1 penalty. The pass rate is 99%.

Figure of Signs of clean air quality zones

2016- 2020 Tainan City Government Environmental Protection Bureau Audit performance table

Inspect	Index presentation (qualified rate %		
Performane	No. of checks	Number of penalties	qualified rat
2016	249	2	99.2%
2017	249	2	99.2%
2018	173	2	98.8%
2019	106	0	100%
2020	118	1	99%





Reduce Dust Pollution

A nping Port mainly imports and exports raw Center has set up a reclaimed water intake pipeline in the Anping Port area, which can be also has bulk and general cargoes handling used by port operators to clean the guay floor operation such as sand and gravel. In order or sprinkle water during handling operations to avoid fugitive dust, there are 4 vehicle to prevent fugitive dust. The total reclaimed washing ponds in the pier area of Anping Port, which provide tire cleaning for handling 718 metric tons in 2019 and 854 metric tons vehicles. The Anping Port Branch Office in 2020. requires transportation vehicles entering and leaving the port area to be cleaned by the vehicle washing ponds before leaving the port area, so as to keep the roads clean and reduce fugitive dust pollution. In addition, the Tainan City Government Water Resources Recycling



Reclaimed water intake point



Car wash tenk

water usage saw 136 metric tons increase,

Reclaimed w	vater usage	of Anping Port	Operation	Office
-------------	-------------	----------------	-----------	--------

Year	Usage	Increase
2019	718	-
2020	854	136



Road cleaning to avoid dust



All loading and unloading vehicles must pass through the car wash pool before they can leave

Automatic coal unloading enclosed warehousing operations

n order to reduce the environmental and the regulation of handling operations. pollution caused by the suspended particles The use of closed storage was approximately generated by the handling of goods, the 92.8% in 2019 and approximately 65% in actual strategy adopted by Anping Port to 2020. suppress fugitive dust emissions includes the





Pipeline transportation and enclosed warehouse are used for cement loading and unloading to reduce dust .

Install dust-proof nets and strengthen watering during loading and unloading operations

Port waste treatment

or waste in the land area of Anping Port, The port has set up waste sorting bins at fixed points for vessels to to avoid waste scattering on the quay surface and falling into the port basin. In 2019, Anping Port generated 121.99 metric tons of land-based garbage and 0.124 metric tons of resources were recovered, and in 2020, 168.67 metric tons of garbage was generated and 0.138 metric tons were recovered. Most of the garbage was not recovery-based and would be recovered by the operators in the port area; as a result, the amount of resource recovery was low, but the effectiveness of waste disposal in port area was not reduced. In terms of vehicle control, Anping Port Industrial District and the Ssu Kun Shen

Anping Port Waste Recycling Statistics

Item	2019	2020
Garbage generated (metric tons)	121.99	168.67
Resource recovery (metric tons)	0.124	0.138

Checkpoint have a total of eight entry and exit lanes, four of which are automatic gates. The OCR and RFID of the system automatically and rapidly identify and compare information with the database for verification. Furthermore, digital billboards, traffic lights, and other hardware equipment. In 2019, the volume of water area waste disposal was 136.78 metric tons and the number of collection was 27 times, and in 2020, the volume was 202.55 tons and the number of collection was 45 times. Despite of the countless marine floating garbage, the Anping Port Branch Office still cleans the water and land area of the port every day and removes garbage and waste regularly to keep the port clean.



Outsourcing company to clean up port garbage



Tzu Chi Elementary School Beach Cleaning Activities

Environment cleanliness

Vessel waste oil and wastewater cleanup 82.9 tons of vessel waste oil and wastewater businesses must apply and present the was cleaned up in Anping Port in 2019, and relevant documentation before they can 81.9 tons in 2020. conduct vessel waste oil and wastewater Collection volume of waste oil and sewage from ships in Anping Port collection within the port. Certified businesses must report the amount processed each month. According to statistics, there are currently 4 qualified businesses of waste oil and water cleaning companies in Anping Port,



Sterilization work of port area



Cleaning work for water area

year	boat	Waste oil sewage (mt)
2019	10	82.9
2020	7	81.9



Vessel waste oil recycle management

Cleaning and mantainese work for port

Improve the water quality of the port

A nping Port Branch Office is committed to public pier area runoff waste water diversion ditch project. Reclaimed water consumption treatment facilities in the port area. In 2005, of Anping Port Operation Office Anping Port the construction of the "Terminal Treatment has developed for tourism and recreation, Facility for Municipal Sewage in Port Area" was completed. In order to improve the concerned about water quality issues (such reuse of domestic wastewater and to reduce as Yaquo). Anping Port Operation Office has the waste of resources in the operation of been conducting environmental monitoring the facilities, we negotiated with the Water of the port area since 1997, in addition to Resources Bureau of Tainan City Government cooperating with the Tainan City Government and agreed to transfer the domestic on a monthly basis The Environmental wastewater in the port area to the sewerage Protection Bureau conducts environmental system of Tainan City directly, and the inspections of ships in the port, checks the transfer was completed in October, 2018. The relevant pollution prevention certificates domestic sewage was treated by the Tainan City Government Water Resources Recycling Center and turned into recycled water for use. response drills for marine environmental At present, the Anping Port Branch Office is pollution incidents in the port area every planning to move forward to separate surface year, and integrates and coordinates local runoff rainwater and sewage in the port area, governments and related public-private joint hoping to effectively reduce runoff waste defense systems to prevent and suppress water pollution in the pier area through the Pollution of marine and port water.

and relevant stakeholders are also very of ships, and cooperates with the Tainan Municipal Government to hold emergency



Water quality monitoring situation

here are currently 5 water quality control through water quality monitoring. On monitoring points in the Anping Port weekdays, there are related environmental Area, including the waters near Yuguang maintenance for the drifting wastes in the Elementary School, Leli Bridge, Yonghuaqiao, port waters, and manpower is invested to the exit of the port and the downstream of strengthen the cleanliness of the waters. the discharge outlet of the sewage treatment In the future, Anping Port will continue to plant in Anping Industrial Zone. The monitoring improve in accordance with the environmental items include water temperature, hydrogen assessment commitments, and require port ion concentration, Dissolved oxygen, BOD, operators to incorporate sewage treatment Escherichia coli and other projects are regularly facilities or build sewage treatment equipment monitored in the port area on a guarterly to improve The water guality of the port area basis, and five professors with environmental has been significantly improved compared protection majors from Chenggong University to 2019 and 2020. In 2020, all measurement and the Tainan City Government Environmental items meet the marine environmental quality Protection Bureau are invited to review, and standards of Class C sea areas. grasp the effectiveness of port water quality

Water quality monitoring of Anping Port in 2019 and 2020

Water Quality Project	Standard value	Monitoring value Coincidence rate (%)		%)
	(Note)	measured value	2019	2020
рН	7.0~8.5	7.7–8.9	82.5%	100%
DO(mg/L)	≧2.0	3.4–12.3	100%	100%
BOD(mg/L)	≦6.0	<1-10.8	87.5%	100%
Cyanide	0.02	ND	100%	100%
Phenols	0.005	ND	100%	100%

Note: applicable marine environmental quality standards for Class C sea areas



Water quality monitoring sample collection



pН

Water quality monitoring sampling



Environmental Ecosystem

he environmental monitoring program of metals in the organisms are cumulative, after organisms every year, and, through long-term ecological information and understanding of the marine ecological balance, biological resources and water quality. The ecological monitoring program includes plankton, samples of phytoplankton, zooplankton and benthic organisms are identified to the genus, grouping and species level, and the richness and diversity index are calculated, among which the fish are analyzed for heavy metal heavy metal such as cadmium, copper, zinc, the ecological indicators of various marine organisms and changes in heavy metal content of organisms, we can effectively control the trend of environmental changes in sea ecology and use it as an important reference for the impact of ecological system during marine development. Since the heavy



Diploderma swinhonis





Egretta garzetta



Calanoida

Reduce ship exhaust emissions

n October 2015, Anping Port started to with the relevant regulations and replace promote the Vessel Speed Reduction (VSR) qualified fuels to reduce vessel emissions. In program for vessels entering and leaving the accordance with the audit of South Taiwan port, that is, to limit the speed of vessels to Maritime affairs center-Anping MPD in 2019 less than 12 knots in waters within 20 NM, and and 2020, the vessels of Anping Harbor to encourage the voluntary participation of were in compliance with the requirements carriers through information disclosure and public praise, so that the rate of speed reduction of vessels entering and leaving the port area can be gradually increased, which can reduce the air pollution emission from ships in the port area and create an environment-friendly green port together. The total average rate of speed reduction achievement in Anping Port was 72.8% in 2019 and 64.5% in 2020. Starting from 2019, vessels entering the commercial harbor area should use low sulfur fuel with a sulfur content of 0.5 or less or devices or alternative fuels with the same emission reduction effect, and Anping Harbor helped Explorer Dream Curise to promote incoming vessels to comply

Alternative Maritime Power System (AMP)

total of 6 public alternative maritime power kWh in 2019 and 1,190,438 kWh in 2020. The Asystems and 1 rental AMP are installed at amount of AMP equipment and usage have Anping Port pier. 33 new AMP for yachts were been significantly increased in both years, installed in 2019 and 29 in 2020. The amount effectively reducing the environmental of AMP used at Anping Port were 669,514 impact.



Argo marina shore power system





Vessels used shore power system

Environmental Report 2021

Enhancing port development

During the dredging operation of the Anping commercial Harbor Phase I Project, the dredged earth volume was placed between the commercial harbor and the fishing harbor for the purpose of artificial beaching. In order of Anping Port. Through the environmental to protect the beach for a long period of time and to create a stable water and waterfriendly space, a hard structure was proposed to protect the sand source of the beach, hence the engineering idea of the jetty spur. The jetty spur is designed as an ecological submerged reef by incorporating the ecological method and using the opening between the jetty head and the two jetties, which can fully provide a

habitat for sea creatures to gather and enrich the ecological function of the coastal area and protect the Crescent Bay. The Crescent Bay in Yuguang Island is now included in the land area arrangement and maintenance management, it can provide tourists with a beautiful and safe waterfront environment and a wonderful scenic spot to watch the sunset on the waves, and the waterfront and its friendly space of the port area is now registered and maintained at about 22 hectares.



The Crescent Bay in Yuguang Island

ccording to the Building Plan of area of 15.25 hectares (including 9.75 hectares AInternational Commercial Ports (2017-2021) approved by the Executive Yuan, Anping Port has adopted "Tourism and recreational Banyan Tree Hotels & Resorts Singapore, with ports in the North and Free Trade Zones in a sailing school to promote sailing and marine the South" as the dual core development related educational activities. At the same axis, and the tourism and recreational areas time, through promoting the development of in the port were developed by zones. The multiple functions of marine education, leisure Yacht Marina Area A has a total development and recreation, and combining the urban



Sunset at Yuguang Island

of land and 5.5 hectares of water) and is a joint venture between Argo Yachting Co. and



Argo Yacht Carnival

The north and south breakwaters of Anping the entire section of the north and south Port were partially opened to the public breakwaters in 2021, a new north and south for fishing in 2004 and 2005, and the Anping breakwater management station, public Port Branch Office has set up safety measures toilets, surveillance system, and lighting such as safety rails, life buoy, and danger equipment were built in 2020, and fishing signs in the fishing areas of the north and groups were commissioned to assist in south breakwaters, and regularly cleans and environmental management and maintenance maintains the environment of the water and in order to provide a safe and clean leisure land areas. In response to the plan to open and recreational area for the public.



North Breakwater Fishing Area Management Station and Toilets

Argo marina



South Breakwater Fishing Area Toilet

Properly dispose of dredged sediment

o ensure the navigation safety of vessels downstream of Zhuxi Bridge. The dredging in the channel in the port area, the dredging works from time to time, and adapt the principle of balanced dredging and filling in the port area to properly place or transport the dredged substrate from the channel dredging to the Anping Port north breakwater for beach maintenance (protection). In 2019, Anping Port carried out water dredging works in the Anping Port branch channel



Dredging at Dock 17, 18

volume was 25,792 metric tons. In 2020, the Anping Port Branch Office conducted channel dredging volume of Anping Port Sikuang dock was 533,480 metric tons, totaling 559,272 metric tons. Backfill in the port area.

Dredging volume from Anping Port Operation Office

Dredging / year	2019	2020
Location	Zhuxi	No.17 × 18 dock
Volume	25,792	533,480



Port area dredging

Reduce cargo spillage

o maintain the port's safety and facilitate aid such that the relevant human resources good management of the environment, the and equipment can be effectively utilized. Anping Port Branch Office has installed CCTV To reduce the probability of pollution caused to monitor all operations at the port around by cargo spillage, the Anping Port Branch the clock. In addition, the department also Office requires vessels carrying chemical deploys personnel to patrol the port. When and oil products to deploy oil booms. When pollution is detected, the patrolling personnel cargo spillage occurs, oil booms are used to notify the relevant law enforcement unit to contain pollutants and prevent them from penalize the business operator. The Anping spreading, thereby protecting water spaces Port Branch Office acts in accordance to the and collecting the oil spill. In the 2019, 143 Taiwan International Ports Corporation's Plan vessels carrying chemical and oil products for Disaster Prevention and Rescue Affairs. In have deployed oil booms. In 2020, 178 vessels the event of chemical spillage hazards or any carrying chemical and oil products deployed emergency, the Department must cooperate oil booms. In short, the Anping Port has with the Ministry of Transportation and fully enforced the regulation of oil boom Communication and Environment Protection deployment for vessels carrying chemical and Bureau in their emergency operations to oil products. mitigate the loss caused by the disaster, Number of inspections, containment oil ropes, and joint inspections protect life and the environment, restore by the Anping Port Operation Office normal port operations, and mitigate chemical disaster effects. At other times, the Department is to devise disaster response plans and prepare the relevant resources for chemical spillage events. In addition, the department is to work on strengthening collaboration and coordination with relevant support agencies, and establishing mutual



Laying oil ropes on petrochemical ships

Task/Year	2019	2020
Patrol	69 Times	142t Times
Ensemble the oil rope (ship)	143 Times	178 Times
Joint Ship Inspection	22 Times	19 Times

Drills to prevent oil pollution from spreading

Port Energy

Anping Port has sufficient sunshine which not only makes good use of space to increase income, but also installs solar for solar energy development. Therefore, energy on the roof. Block sunlight, reduce the roof of the passenger service center indoor temperature, reduce electricity and 5A warehouse in the port area is consumption, and increase green energy. It leased to energy companies to install solar will be about 300,630 degrees in 2020. photovoltaic power generation equipment,

Tourist

center

192.474

Carbon

(metric tons)

Total

300.630

reduction

around153

Tourist Center Solar Panel

Ocean current generator set

4.2.16 Greenhouse Gas Inventory

nping Port checks the annual greenhouse Agas emissions in accordance with the i ISO14064-1 standard. Its main activities of are port management operations and 2 office administration. The greenhouse gas organization boundary setting method is Greenhouse gas emissions of Anping Port Operations Office to identify all emission sources within the over the years organization boundary in accordance with the operation control law. That is, 100% is the scope owned and controlled by the Anping Port operation premises, so the

emissions of the relevant tenants are not
included in the calculation. The inventory
of greenhouse gas emissions from 2020 to
2021 is expected to be completed next year
(2022).

Year	2016	2017	2018	2019
Greenhouse gas emissions Mt CO2e	645.729	674.838	715.318	693.461

Solar power generation

2020

5A

warehous

108.156

Electric car

Port related company briefing Internal audit meeting session

Environmental Report 2021

04 State of the Environment

Significant					Indicator presentation (ca	
envi issue	ronmental s of Anping Port	Indicator	Calculation method	Target value	2019	
		Air quality pass rate (PM ₁₀ /PM _{2.5} / SO ₂ /NO ₂)	The ratio of the measurements in the air quality monitoring station of the port that meet the "Air Quality Standards"	 PM₁₀ of the daily mean measurements satisfy the standard (<125µg/m³):90% PM_{2.5} of the daily mean measurements satisfy the standard (<35µg /m³):75% SO₂ of the daily mean measurements satisfy the standard (<0.1 ppm): 100% NO₂ of the hour average measurements satisfy the standard (<0.25 ppm): 100% 	 PM10 of the daily mean measurements satisfy the standard:100% PM2.5 of the daily mean measurements satisfy the standard:94% SO2 of the daily mean measurements satisfy the standard: 100% NO2 of the hour average measurements satisfy the standard: 100% 	 PM10 of standard PM2.5 of standard SO2 of t standard NO2 of t standard
	Air quality	The passing rate for diesel vehicles stopped and inspected inside the Clean Zone	(Number of vehicles stopped and inspected – Number of penalized vehicles = Number of vehicles that passed inspection) ÷ Number of vehicles stopped and inspected = Passing rate	Satisfy the standard :96%	Indicator presentation (c 2019 • PM10 of the daily mean measurements satisfy the standard:100% • PM2.5 of the daily mean measurements satisfy the standard:94% • SO2 of the daily mean measurements satisfy the standard:100% • NO2 of the hour average measurements satisfy the standard: 100% • NO2 of the hour average measurements satisfy the standard: 100% • NO2 of the hour average measurements satisfy the standard: 100% • ND2 of the hour average measurements satisfy the standard: 100% • ND2 of the hour average measurements satisfy the standard: 100% • ND2 of the hour average measurements satisfy the standard: 100% • Number of vehicles stopped and inspected = 106 Number of penalized vehicles =0 Satisfy the standard = 100% • The ratio of lanes (in and out of the port area) setting of Automatic Gate Sentry Post Control System • A+8*100%=50% • Numbers of passing vehicles:195787 • Carbon reduction:About 29.8 tons	Number o Number o Satisfy the
			Promote transportation operator to use Automatic Gate Sentry Post Control System	 The ratio of lanes (in and out of the port area) setting of Automatic Gate Sentry Post Control System Numbers of passing vehicles Carbon reduction 	 Maintain or increase the lanes of automatic gate sentry post control Increase number of passing vehicles and carbon reduction ratio annually 	 The ratio of lanes (in and out of the port area) setting of Automatic Gate Sentry Post Control System 4÷8*100%=50% Numbers of passing vehicles:195787 Carbon reduction:About 29.8 tons

- l: 88%

- f penalized vehicles =1 e standard = 99%

o of lanes (in and out of the port area) setting

- s of passing vehicles : 326503

Significant					Indicator presentation (calcul		
env issue	ironmental es of Anping Port	Indicator	Calculation method	Target value	2019		
		Numbers of pollution prevention cargo handling ` Enclosed cargo handling and dust collection cargo handling equipments	Increase/update or maintain the number of dust prevention devices	Perform biennial reviews of the prevention devices	 Numbers of pollution prevention device : 2 (Wan Qing Cement Corporation and Yu Hang Coal Corporation). Enclosed cargo handling equipment sets: 2 Dust collection cargo handling equipment : 1 Number of dust-proof nets : 8 	 Number Enclose Dust col Number 	
2	Dust	Ratio of enclosed storage usage in the handling of break-bulk general cargo (cement +coal+ other break-bulk general cargo)	Amount of bulk cargo handled indoor÷total bulk cargo×100%	Maintain or increase ratio of enclosed storage usage in the handling of break-bulk general cargo	The amount of general cargo handled using the enclosed storage method (Chemicals +cement + coal) ÷ The total weight of break-bulk general cargo*100%= (601,913+558,010+99,027)÷1,356,216×100%=aound 92.8%	The amou enclosed ÷ The tota 534,644+6	
		The usage of Reclaimed water	The usage of Reclaimed water in port area	Increase usage annually	The usage of Reclaimed water:718 tons	The usage	
		Inspection of cargo handling operations in the port area	Numbers of Inspection of cargo handling operations	Inspect at least 50 times annually	 Numbers of Inspection:52 Transferred cases:0 	• Number • Transfer	
Garbage/ Port 3 waste	Garbage/ Port	Waste disposal of port water	 Ratio of Waste removal of port water Waste removal and transportation volume in port waters 	Monthly Waste removal of port water	 Numbers of Waste disposal removal in 2019 : 27 Volume of Waste disposal removal of port water : 136.78 tons 	• Number • Volume 202.55 t	
	Domestic waste of crew members in port area	 The ratio of domestic waste removal of crew members in port area The volume of domestic waste removal of crew members in port area 	• The ratio of domestic waste removal of crew members in port area: 2 times a week.	 Removal ratio : 2 times a week. The volume of domestic waste removal of crew members in port area : 121.99 tons 	• Remova • The volu member		

ation details)

2020

s of pollution prevention device : 2 d cargo handling equipment sets: 2 lection cargo handling equipment : 1 of dust-proof nets : 8

nt of general cargo handled using the storage method (Chemicals +cement + coal) I weight of break-bulk general cargo*100%=(.01,350+29,205)÷1,805,341×100%=aound65%

of Reclaimed water:854 tons

s of Inspection:53 red cases:0

s of Waste disposal removal in 2020 : 45 of Waste disposal removal of port water: ons

l ratio : 2 times a week. me of domestic waste removal of crew 's in port area :168.67 tons

Significant					Indicator presentation (ca	
issue	s of Anping Port	Indicator	Calculation method	Target value	2019	
4	Loss of Aquatic Ecosystems	Pass rate of Heavy metal content in Aquatic organisms	The ratio of various heavy metals in the organisms in the waters that meet the ^r Sanitation Standard for Contaminants and Toxins in Food J	Heavy metal content in Aquatic organisms: (Cd) , (Pb)	Sanitation Standard for Contaminants and Toxins in Food (Cd) 96.2% (Pb) 96.2%	Sanitation Food (Cd) 100% (Pb) 70%
5	Water quality	Marine water quality pass rate (pH, DO, BOD, cyanide, phenols)	The ratio of port water quality measurements (obtained at the water quality monitoring station in the port) satisfying the Marine Environment Classification and Quality Criteria	Marine water quality: 100% of the quarterly pH, DO, BOD , cyanide and phenols measurements satisfy the criteria	Marine water quality criteria for Category C pH 82.5% DO 100% BOD 87.5% Cyanide 100% Phenols 100%	Marine wat pH 100% DO 100% BOD 100% Cyanide 10 Phenols 10
		Number of inspections and penalties	 Number of inspections Number of penalties 	 Number of inspections of water area increasing annually The number of penalties in port waters is decreasing year over year 	 Number of inspections of water area : 2 The number of penalties in port waters : 0 	nants and Toxins in Food (Cd) 100% (Pb) 70% Category C Category C Marine war pH 100% DO 100% BOD 100% BOD 100% Cyanide 10 Phenols 10 Phenols 10 Phenols 10 Phenols 10

Laying oil-absorbing cotton and oil-retaining

Oil extractor

EPA cargo inspection

50

rope

ation details)

2020

Standard for Contaminants and Toxins in

ter quality criteria for Category C

)0%)0%

of inspections of water area:12 iber of penalties in port waters:C

Significant environmental issues of Anping Port					Indicator presentat	ion (calcula
		Indicator	Calculation method	Target value	2019	
6		The ratio of using low-sufer fuel and the consumption of low-sufer fuel among ships	Number of ships using low- sufer fuel (marine diesel oil or marine gas oil)÷Total number of harbor crafts×100%	The ratio of using low-sufer fuel reaches 100% among ships	4÷4×100%=100% Among the 4 ships, 4 use low-sufer fuel (Diesel)	5÷5×100% Among the
		The ratio of using shore power among ships	Numbers of ships use Alternative Maritime Power System÷Total number of ships×100%	Ratio of ships use Alternative Maritime Power System : 100%	4÷4×100%=100% Among the 4 ships, 4 use Alternative Maritime Power System	5÷5×100%: Among the System
	Ship exhaust emissions	Alternative Maritime Power System facilities and usage	 Increasing numbers of Alternative Maritime Power System facilities Usage of Alternative Maritime Power System 	Maintain or increasing the number of Alternative Maritime Power System facilities increasing the usage of Alternative Maritime Power System	Port area : 6 AMP 、 1 private yatch AMP Argo yatch marina :33 AMP, 33 AMP for yatch in total . Usage of AMP : 669,514kWh	Port area : marina :29 Usage of A
		Vessel Speed Reduction Achievement rate Qualified rate of low-sulfur fuel oil inspection for Vessel	According to the AIS vessel speed reduction checking system to understand the status of vessels speed reduction, when approaching port about 20 sea mile (Qualified vessels/Checked vessels)*100%=Qualified Rate	Reduction Achievement rate 50% Qualified rate 85%	Reduction Achievement rate about 72.8% Checked vessels : 3 Qualified vessels : 3 Qualified rate 100%	Reduction Checked v Qualified v Qualified ra
7	Port	Maintenance of related recreational facilities area and waterfronts in the port area	The area of related recreational facilities area and waterfronts	Maintain or increase The area of related recreational facilities area and waterfronts	Yuguang island beach: 22 ha Argo yacht marina: about 15,25 ha • Total Waterfront area : 37,25 ha	Yuguang is Argo Yacht • Total Wa
	(water related	Increase the open area of the south and north breakwater fishing area	The length of open area of the south and north breakwater fishing area	Maintain or increase The port recreational area and provide friendly waterfront area for citizen	North breakwater open area length : 600 Meters South breakwater open area length : 1600 Meters	North brea South brea • 2021 Full area leng South br

52

ation details)

2020

=100% e 5 ships, 5 use low-sufer fuel (Diesel)

=100% e 5 ships, 5 use Alternative Maritime Pov

6 AMP 、 1 private yatch AMP 、 Argo yatch AMP, 62 AMP for yatch in total . AMP : 1,190,438kWh

Achievement rate about 64.5% vessels : 8 vessels : 8 rate 100%

sland beach : 22 ha t marina: about 15,25 ha aterfront area : 37,25 ha

akwater open area length : 600 Meters akwater open area length : 1600 Meters ly open for all area, North breakwater open gth : 1500Meters reakwater open area length : 1900 Meters

Significant					Indicator presentation (c		
issues	ronmentai s of Anping Port	Indicator	Calculation method	Target value	2019		
8	Dredging disposal	The amount of dredging, disposal and backfilling in the port area	Dredging volume (metric tons) Disposal amount (metric tons) Backfill volume (metric tons) Backfill rate = (backfill volume ÷ dredging volume) * 100%	Backfill rate = 100%	Dredging amount: about 25792 metric tons Disposal amount: 0 metric tons Backfill volume: about 25792 metric tons Backfill rate: 100%	Dredging a Disposal a Backfill vol Backfill rate	
9	Ship emission (Sewage)	Waste oil sewage acceptance quantity	The acceptance quantity of waste oil and sewage (oil record book) by qualified operators' implementation or set up appropriate collection facilities for waste oil, wastewater and other pollutants (volume produced ÷ volume received × 100% = acceptance rate)	Waste oil sewage acceptance rate 100%	waste oil wastewater 82.9 metric tons Waste oil sewage acceptance quantity 82.9 metric tons Acceptance rate of waste oil and sewage: 100%	waste oil v Waste oil s tons Acceptanc	
	Cargo (fuel)	The deployment proportion of oil booms for chemical and oil product vessels	The deployment proportion of oil booms for chemical and oil product vessels (Number of vessels deployed with oil booms/ number of vessels entering the port × 100% = the oil boom deployment proportion).	Deployment oil booms of ship Bunkering is 100%	Deployment oil booms of ship Bunkering : (143÷143)×100%=100%	ion (calcul Dredging Disposal a Backfill vc Backfill rat waste oil Waste oil tons Acceptan Deployme (178÷178)	
10	Spillage (handling)	The number of port area inspections, cargo spillage emergency response drills, and joint audits of vessels in the port area.	The number of port area inspections, cargo spillage emergency response drills, and joint audits of vessels in the port area.	 Number of port area inspections:50 Number of cargo spillage emergency response drills: at least one a year. Number of vessel joint audits in the port area: at least 20 per year. 	 Number of port area inspections:69 Number of emergency response drills: 1 Number of vessel joint audits in the port area: 22 	 Number Number of 	

54

ation details)

2020

amount: about 533,480 metric tons mount: 0 metric tons ume: about 533,480 metric tons e: 100%

vastewater 81.9 metric tons sewage acceptance quantity 81.9 metric

ce rate of waste oil and sewage: 100%

nt oil booms of ship Bunkering : <100%=100%

of port area inspections:142 of emergency response drills: 1 f vessel joint audits in the port area: 19

Port of Anping

5.1 Emergency Response

In order to maintain port safety, the Anping Port Branch Office conducts daily land and marine environment inspection. When any suspicious behavior was identified, the inspection personnel will immediately notify for correction or inform competent legal authorities for legal enforcement. In 2019 and 2020 there have been no occurrences of fishing boat induced navigational safety incidents, small-scale oil spills within the port district, waste and fire alarms, ship collisions, fires, explosions, oil spills, chemical spillage, occupational safety incidents (with personnel casualties), or other accidents or incidents.

For port pollution and disaster, Anping Port Branch Office, Tainan City Environmental Pro-tection Department, and South Maritime Affairs Center-Anping MPD.

A grievance channel has been put into place for reporting or contact by members of the public, ship companies, or other relevant organizations. Regarding catastrophic events such as vessel or fire explosions, the Port triggers emergency response procedure to cope with disastrous incidence.

Tainan City Marine Pollution and Anping Commercial Port Flood Control, ISPS and Lifesaving Comprehensive drill

Warehouse protection drill

Chi-Mei Oil Depot Self-Defense Fire group Group drill

Tainan City Marine Pollution and Anping Commercial Port Flood Control, ISPS and Lifesaving Comprehensive drill

Results

Environmental Inspe	ection and	Punishment	in Port of	Anping
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Item\Year	2019	2020	020 Accident type/Year		2019	2020
Number of patrols	121	195	195 Ship collision fire explosion fuel spill, chemical spill		0	0
Exhaust emission	0	0				
Oil fence (vessels)	143	178		Ship breakdown, tilt (no affecting safety)	0	0
vessel joint inspection	22	19 Safety and health accident (cause injuries or deaths)		0	0	
Admonishment for improvement	4	7 Major warehouse, storage tank explosion		2	0	
Notification	4	1		Port minor pollution, fire, chemical spillage	0	3
Penalty (Maritime and Port Bureau)	0	1		others	0	0

Anping Port Operation Office's Drill record from 2019 to 2020

Year	Name of the Drill	Content	Dates
	Tainan City Environmental Pollution Incident Joint Emergency Response Drills.	Conducted drills for the emergency response of Marine pollution incidents, so that all units understand the emergency response procedures and minimize disasters through the joint prevention system.	Apr26
2019	International Ship and Port Facility Security Drills.	Conduct personnel training for various safety issues in the port area	Jan 21 Apr 02 Aug 28 Dec 18
	Typhoon and flood prevention drill and international ship and port facility preservation drill	Conduct drills for emergency response to typhoon events, so that all units understand emergency response procedures and handling methods when disasters occur, and use the energy of the joint defense system to jointly minimize disasters.	Apr 17
2020	Tainan City Environmental Pollution Incident Joint Emergency Response Drills.	Conducted drills for the emergency response of Marine pollution incidents, so that all units understand the emergency response procedures and minimize disasters through the joint prevention system.	Mar 27
	International Ship and Port Facility Security Drills.	Conduct personnel training for various safety issues in the port area	Jun 22 Aug 28 Oct 26

Number of accidents in Anping Port

Flow Chart for Disaster and Accident Notification in Port of Anping

Disaster o revent notifier

Competent authorities dor disaster rescue Center for Environmental Complaints Ocean Affairs Council Atomic Energy Council Environmental Protection Administration Ministry of Labor National Police Agency NAtional Fire Agency Council of Agriculture Tainan City Government Fire Bureau

> -Tainan Government's Environmental Protection Bureau -Public Health Burrau, Tainan City Government -The Kaohsiung Branch of BAPHIQ (Tainan Inspection Station)

-Centers for Disease Control

Fire & Explosion

-Kaohsiung Harbor Fire Brigade Damage due to protest

-Kaohsiung Harbor Police -Anping Unit Department of Civil Service Ethics Radiation & Disease

Harbor Management Section

Cooperation

6.1 The fishing areas of the north and south breakwaters

- Environmental Issues : Water Quality ,The maritime and land area development of the port., Relationship with local community
- Environmental management strategy: Exemplifying / Enabling

A. Attention/Motives

The Anping Port South and North Breakwaters Branch Office has planned to open all sections Fishing Area is currently open for public use and is managed by the relevant fishing association without compensation, but due to the ciples of "safety and comfort," "environmental lack of dedicated management, lack of public toilet facilities, and insufficient human re- to provide safe and high-quality resting places sources, it is not possible to maintain a clean for the public. However, the waters outside Anenvironment on a regular basis. In order to ping Port are covered with oyster huts, in the actively improve the environment and facilities of the open fishing areas, and in line with the Executive Yuan's policy of paying tribute to the sea and encouraging people to "dealing with the sea, so people better understand by anglers in the north and south breakwaand engage with the ocean." The Anping Port ters, resulting in a dirty environment.

of the Anping Port South and North Breakwaters to public fishing operations, with the prinhygiene," and "ecological sustainability," so as event of typhoons or severe weather changes, and there are often broken or discarded oyster racks, polaroids and other trash, as well as trash and discarded fishing gear left behind

Life-saving equipment and notice South Breakwater Fishing District

Toilets

Management Station and Public

Tzu Chi Elementary School's North Breakwater Environmental **Cleaning Activities**

B. Solution

In order to promote environmental maintenance and effective safety management of the north and south breakwaters, the Anping Port Branch Office started to extend the construction of the entire section of the safety rails of the north and south breakwaters in 2019, set up management stations, public restrooms, lighting and surveillance systems, and conducted open selection for entrusting the management of the fishing areas of the south and north breakwaters, which would be entrusted to fishing groups to maintain the environment and safety management of the fishing areas. In order to strengthen the cleaning and maintenance of the fishing area, the Anping Port Branch Office not only regularly has outside vendors to clean the environment of the fishing area, but also carries out wastewater area waste disposal removal from the waters inside and outside the breakwaters. Through facility improvement, environmental maintenance and safety management, a safe, clean and environmentally sustainable quality waterfront open public space is created, providing the public with a safe and clean water-friendly environment.

board in fishing area

C. Implementation/Timeline

1999-2004	Outer breakwater and lighthouse projec
2014-2021	South and north breakwaters fishing are ronmental maintenance
2020	South and north breakwaters fishing are tional electrical and monitoring system
2020-2021	South and north breakwaters fishing are agement stations, public restrooms esta ment
2020-2021	South and north breakwaters safety rails ed to the jetty head and lighting equipr

D. Investment Amount

Facility funding

Date	Project	Cost (EUF
1999-2004	Outer breakwater and lighthouse project	63,331,830
2020	Additional electrical and monitoring system project	22,248
2020-2021	Management stations, public restrooms establishment	107,585
2020-2021	Safety rails extended to the jetty head and lighting equipment	728,713

Environmental management funding

Date	Project	Cost (EUF
2014-2021	Environmental cleaning and maintenance work over the years 2.7 million and 100 thousand	825,936
2014-2021	Strengthen environmental cleaning work	11,886

Afforestation funding

Date	Project	Cost (EUR
2017-2021	South and north breakwater afforestation	825,936

addiolish-

E. Effect/Benefits

To create a high quality waterfront leisure public space and provide a safe water-friendly environment for the public.Implement the policies dealing with the sea, so people better understand and engage with the ocean.

F. Participating Units

Anping Port Branch Office, Port of Kaohsiung, Taiwan International Ports Corporation; Taiwan Fishing Rights organization, City of Tainan Quanxing Fishing Association.

G. Stakeholders

Anping Port Branch Office, Port of Kaohsiung, Taiwan International Ports Corporation; Taiwan Fishing Rights organization; City of Tainan Quanxing Fishing Association; The surrounding residents and tourists who visit the Anping Port.

Port of Anping Harbor Management Section, Anping Port Branch Office, Port of Kaohsiung, Taiwan International Ports Corporation

Contact Person: Mr. Lin, Yuan-Feng & Zeng, Phone: 06-2925756 Fax:06-2653064 E-mail:T03674@twport.com.tw

Planning phase

Construction phase

2.438.190

2,413,810

481.542

286.487

164,578

Operation phase

Before 1992/08

1992/08-1994/1

D. Investment Amount

The company was

Operating capital

Maintenance

founded

1994/1 Start

E. Effect/Benefits

Promote the economic of the nearby areas and increase employment opportunities, accelerate the flow of goods, and reduce the transportation costs of land transportation and environmental pollution. The use of closed storage, one-stop operation and water pollution recovery system effectively reduce the negative impact of handling on the environment. The afforestation of the appearance of storage improves the landscape of Anping Port and integrate into the eco-port environment.

F. Participating Units

Equipment construction

Reservoir beautification

Anping Port Branch Office, Port of Kaohsiung, Taiwan International Ports Corporation, Tainan City Government; Maritime and Port Bureau.

G. Stakeholders

Cement companies in the western region, construction plants, readymixed concrete plants, construction companies, Anping Port Branch Office.

Contact

Port of Anping E.G.C. CEMENT CORP. Contact Person: Mr. Cheng Yu Chuan Phone:06-2923123 Fax: 06-2923224 E-mail:matt.cheng@taiwancement.com

6.2 E.G.C. CEMENT CORP. one-stop closed storage afforestation C. Implementation/Timeline

smoothly, which will help improve environ-

mental quality.E.G.C. CEMENT CORP. cement

storage have been established for more than

ment of the port area and the city. E.G.C. CE-

sures related to storage and transportation to

quality of the operating environment.

- Environmental Issues : Water Quality ,The maritime and land area development of the port., Relationship with local community
- Environmental management strategy: Exemplifying / Enabling

A. Attention/Motives

In line with the government's policy of "east gitive dust caused by bulk or bagging operacement west transportation" and to meet the tions, and enable the construction to proceed demand for cement supply and sales in the neighboring areas of Tainan, we plan to carry out the "Bulk Cement Storage Construction Project between E.G.C. CEMENT CORP. 27 years, and there is a gap between the seand Kaohsiung Harbor Bureau" at Pier No. 6 in rious rusting of the storage and the develop-Anping Port. It provides a storage and transshipment facility for cement in Tainan and MENT CORP. is committed to improving the neighboring areas, facilitating the cement environmental landscape of the green harbor transportation between the east and the and implementing pollution prevention meawest. This will not only reduce transportation costs and speed up the flow of goods, but continuously promote the maintenance of the also completely eliminate air pollution and fu-

B. Solution

Due to the rusty appearance of the storages differential sleeve pressure devices installed and their location in the port area, visited by many visitors and foreign guests, it deviated from the goal of "Tourism and recreational ports in the North and Free Trade Zones in the South" of the Anping Port and jeopardized the eco-port environment. Thanks to the communication of Anping Port Branch Office, E.G.C. CEMENT CORP. agreed to the afforestation of the storage, and the project was completed in 2020 at a cost of about \$9.4 million. This is the best example of environmental consensus among the stakeholders of the port area. Meanwhile, E.G.C. CEMENT CORP. has been implementing air quality, water quality, noise implementing the improvement of storage facilities one by one in recent years under control to achieve the concept of sustainable the supervision of the Environmental Protection Administration of the Executive Yuan.

to detect abnormalities in the differential sleeve pressure in 2019, and steel fencing installed on both sides of the unloading lane to help block the wind and avoid fugitive dust emissions during unloading in 2020. In order to reduce the impact of handling operations on the environment and to comply with relevant laws and regulations, E.G.C. CEMENT CORP. regularly conducts air quality and noise monitoring in the vicinity of the plant every quarter, inspects operating machinery, and reduces the burden on the environment by and other related pollution prevention and operation.

Comparison of cement storage tank before and after beautification

Pipeline transportation

Unloading lane surrounds with iron sheets

6.2 Involvement and Collaboration

he Anping Port Branch Office has Kaohsiung also works to achieve the goal of the private sector, public sector and technological cooperation, joint venture, academia in Taiwan and abroad on issues joint investigation and seminars. related to the environment. In addition to understanding environmental development trends in the international arena, the Port of

been very active in collaborating with becoming a sustainable green port through

Environmental Protection Bureau of Tainan City Government

In 2016, Tainan City designated Anping Commercial Port as a clean air quality zone, requiring all vehicles entering and exiting to obtain self-regulatory label. for diesel vehicle smoke emission from time to time. The Environmental Protection Bureau of Tainan City Government has enhanced its emergency response capabilities for environmental pollution. In 2020, the "Tainan City Marine Pollution and Anping Commercial Port Flood Prevention, ISPS, and Lifesaving Comprehensive Drill" has held in the Anping Port Area.

Southern Taiwan Service Center of MPB. MOTC

The South Taiwan Maritime Affairs Center of the MPB under the MOTC is in charge of the affairs related to port security, disaster relief, and pollution control in the Port of Anping, as well as the implementation of laws and regulations, gathering of evidence, and penalty consideration. The Anping Port Branch Office cooperates with the South Taiwan Maritime Affairs Center to conduct land-water inspection in the port.

Tainan City Government

Tainan Historical Capital International Marathon is hosted by the Tainan City Government. It is known for its highest density of historical sites. The historical sites and scenic routes passed in 2016, in addition to the original well-known attractions, the city government invited Taiwan Port Corporation to jointly plan, and it will be open to runners for 2017 to enter Anping Port and experience the beautiful sea view.2016 and required all vehicles entering and exiting the port to obtain a selfregulatory label.

Tourism Bureau of Tainan City Government

The Tainan City Tourism Bureau held its soft opening of Anping One at the Anping Port District in 2017. Tourists can now enjoy harbor views and experience the beauty of Anping by joining one of its yacht tours. To promote these sightseeing cruises, new routes were opened for investment in 2016. One operator' s application has already been approved, and service will be opened in three stages.

Hung Hua Construction CO., LTD

The company is in charge of the "Anping bulk cargo wharf construction (pier no. 17, no. 18)" which started in February 2018 and is expected to be completed in 2020. It will add two bulk cargo wharfs and 6 hectares of hinterland. The two new 11-meter-deep steel sheet pile wharfs increase Anping port's deep-water quaywall number, creating an incentive for docking of large ships. The completed construction will provide integrated service and cuts down transportation costs. It is expected to advance the port' s overall competitiveness, drive the development of the surrounding area, thus reaching coprosperity of port and city.

Taiwan Fishing Right Orgnization

The Taiwan Fishing Rights Association has assisted the management of the Anping Port South Breakwater for free . In recent years, it has organized related activities for fishermen and the public to participate. It hopes to establish a correct fishing activity through marine leisure activities and not to discard wastes to pollute the ocean.

Weiteng Technology Co.,Ltd

Carrying out the 2020-2021 Anping Port overall planning environmental monitoring plan of the Anping Port Operation Office of the Taiwan Ports Co., Ltd. Kaohsiung Port Branch, which includes the analysis of the topographic characteristics and cross-sectional water depth of the sea twice a year, and the once a year walrus observation, water quality, Bottom quality, noise and vibration and marine biological survey, etc.

ARGO CONGLOMERATE

Anping Port . pursues dual axis development of free trade in the south and tourism in the north. In the north region recreation business development includes Argo Conglomerate, which plans to create Taiwan's first "international yacht city." In tandem with Tainan city monuments and Anping port to historic park, it will bring new opportunities and a revolutionary change. Argo Conglomerate will invest more than 6.8 billion dollars to build Taiwan' s biggest yacht port, international coastal resort hotels and resorts, and a 500 meter long coastal recreation trail, transforming Tainan to a city with accessible waterfront, leisure and recreation.

Quanxing Fishing Association

The Quanxing Fishing Association assisted the management of Anping Port's north breakwater for free and maintained the environment of the fishing area. In 2018, the "Tainan City Environmental Protection Cup" was held to promote the importance of protecting fishery resources and maintaining marine ecology.

National Cheng Kung University

For many years, professors of the Department of Environmental Engineering of Chenggong University have been entrusted to assist in reviewing the overall planning and environmental monitoring plan of Anping Port, assisting Anping Port to more effectively explore various environmental conditions, and help enhance and improve the environmental quality of the port area.

7. Training

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n compliance with its environ-mental Anping.In 2019 and 2020,the Anping Port policies, the Anping Port Branch Office Branch Office organized environmental provides suitable environmental education education courses for internal staff members. and training programs to improve staff's The courses included: pollution prevention, environmental awareness, enhance their natural disaster, environmental impact environmental protection knowledge and assessment and ecological education. improve the competitiveness of the Port of

2020 Labor Environment Education

Fire advocacy activities

Muscle Motivation-Sports Activity

ISPS Education Training Course

2020 Greenhouse Gas Inventory Education and Training

Beach cleaning activities

Fire control Experience Day-Publicity Course

8. Communication & Publication

Dromotion activities, seminars, publication, and websites, have been organized to align Anping Port with contractors and potential partners. Therefore, publishing the port's relevant information is helpful to the public, port companies, academic institu-tions, and subsidiary units.

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Global Information Webpage of Anping Port Operations Office

In order to present the results of the green port implementation on the international stage, Taiwan Ports Co., Ltd. has set up the "Taiwan Ports Corporation Green Policy Website in Chinese and English" to establish a channel for communication between my country and other countries.

Anping Port Introduction Flyer

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Visit by the Department of Shipping Management, Kaohsiung University of Science and Technology

Teachers from Sun Yat-sen University visited Yaguo Yacht

Teachers from Xindian High School "Visit to the Southwest Coast of Taiwan for Energy

Facebook Filter of Anping Port

NATCHAN RERA operation trial

Tainan Historical Capital International Marathon

Explorer Dream Curise Maiden voyage

Oh Haiyou explore Tainan! Fucheng Dream Market Event

National day firework

Yuguang Island Art Festival

Family Day-Visit at Signal Family Day Station

Port of Anping

Green

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9.1 Environmental investment and cost

egarding the environmental issues, the the public's understanding of the port. Anping Port Branch Office has spent The Summation of Costs invested by the funds on their employees, environmental Investments of the Anping Port Branch Office maintenance, management, environmental in the Environmental Aspects is €638,246 in monitoring, publications, response and communication, with the aim of enhancing employees' environmental awareness and environmental maintenance, to improve environmental quality and ability of emergency response, and to increase

emergency 2019 and €752,182 in 2020.

Costs related to Environmental Issues, Anping Port Branch Office in 2019 (Unit: €)

Itom of Evidence	Amount	
Intern of Expense	Unit: EUR	
	Cost of environment-related personnel	137,260
Staff	Training costs	3,132.55
	Subtotal	140,392
	Outsourced spending for port garbage disposal	391,477
Environmental maintenance and management	Port greening (plantation and maintenance) and beautification	3,921.64
	Consultant fees of the construction and management operations	0
	Subtotal	395,398
Environmental Monitoring	Test request fee	96,899.2
Emergency Respose	Port disaster drill expenses	1,634.47
Communication and Publication	Welfare expenditure (for networking with neighboring communities)	7,924.11
Green procurement Office supplies cost		1,126.26
Total		643,374

- Staff: Costs for environment-related staff and training.
- Environmental maintenance and management: Port greening and beautification, waste disposal, and dredging.
- Environmental Monitoring: Monitoring the air, noise, water, sediment, dredging as well as environmental patrol
- Emergency response: Charges for handling accidents, materials for pollution in the port, and charges for testing dangerous goods.
- Green procurement: office supplies that meet the green environmental protection label
- Communication and publications: Website maintenance, promotional activities, and environmental publications.

Costs related to Environmental Issues, Anping Port Branch Office in 2020 (Unit: €)

Item of Expense		Amount	
	Cost of environment-related personnel	178,839	
Staff	Training costs	5,215.40	
	Subtotal	184,054	
	Outsourced spending for port garbage disposal	426,225	
Environmental maintenance and management	Port greening (plantation and maintenance) and beautification	3,900.06	
	Consultant fees of the construction and management operations	0	
	Subtotal	430,125	
Environmental Monitoring	Test request fee	130,530	
Emergency Respose	Port disaster drill expenses	2,516.61	
Communication and Publication	Welfare expenditure (for networking with neighboring communities)	9,752.75	
Green procurement Office supplies cost		1,247.59	
Total		758,226	

9.2 Environmental assets

projects to improve the efficient use of caused by construction projects and purchase property by the Port of Anping, promote products that meet environmental protection local economic prosperity, and develop the standards to reduce environmental burdens port into an eco-friendly green port. Several and achieve the concept of sustainable projects concern environmental aspects. For operation. Cost invested by the investments example, the infrastructure of the recreational of the Anping Port Branch Office in the area in the Port of Anping has been built to Environmental aspects in 2019-2020 is around increase public access to the port, an AIS for €537,818 & €1,031,380. inspecting vessel speed reduction has been

The Anping Port Branch Office has built that updated to increase operational launched a series of port development effectiveness and reduce possible pollution

Assets invested by the Anping Port Branch Office in the environmental aspects in 2019 - 2020 (General building and equipment plan) Unit: Euro

ltem	2019	2020
Improvement on land	241,654	374,098
Buildings	14,385.2	191,925
Machinery and equipment	79,164.8	294,526
Transportation Facilities	196,524	167,922
Miscellaneous equipmen	10,649.3	11,653.9
Total	542,377	1,040,120

Port of Anpina

commercial port in 1997 and positioned itself as an international bulk cargo importing and quality zones. As an International Eco Port, exporting port with tourism and recreational functions. The port successfully reinvented latest green port construction measures itself, supplementing its gravel unloading operations with the dual goals of developing green ports around the world, Anping Port free trade to the south and tourism from northern regions. Free trade operations were established in conjunction with a free trade planning. For example, the North Tourism harbor, and the provision of cargo operating services to effectively increase free trade zone low density, low carbon development efficiency. Tourism from northern regions was encouraged by combining port tourism with local urban culture and the promotion of the the establishment of a green, sustainable, yacht harbor area, Yukuang Island, Crescent advanced top quality port destination. Moon Bay, and other recreational industry businesses to shape a seaport environment where visitors can enjoy leisure activities.

As an international port operator, Anping Port fully understands the importance of operating an ecofriendly port. The port has initiated many port district environmental protection projects since the early days of its inception, including a mangrove restoration project, enclosed cargo handling

Anping Port became an international operations, the construction of an onshore power facility, and the formulation of air besides exchanging information on the and best management practices with other plans to implement the eco port philosophy in future port district land developing Zone development project will adopt a philosophy, including the construction of a low carbon waterfront eco island, to promote

tions

Improvement Recommenda-

If you have any inquiries regarding this report, please contact us.

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